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IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

Application No.

: Not Yet Assigned

First Named Inventor

: Volker THOMS

Filed

: Herewith (National Phase of PCT/EP2004/011519)

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Docket No.

: 095309.57644US

Customer No.

: 23911

Title

: Method for the Production of a Vehicle Component,

Particularly a Chassis Frame

PRELIMINARY AMENDMENT

Mail Stop PCT

Commissioner for Patents P.O. Box 1450 Alexandria, VA 22313-1450

Sir:

Please enter the following amendments to the specification, claims and abstract prior to the examination of the application.

Amendments to the Specification begin on page 2 of this paper. (A Substitute Specification with marked up version is submitted concurrently herewith).

Amendments to the Claims are reflected in the listing of claims which begins on page 3 of this paper.

Amendments to the Abstract are noted on page 8 and attached hereto as a separate unnumbered page.

Remarks begin on page 9 of this paper.